The first thing you notice on a home is the detail work. Builders use WindsorONE Trim Boards & Moldings on their projects because craftsmanship pays. It gets your work noticed and generates referrals.

CALL KURT FOR A SHIRT
888.229.7900
available at your local lumberyard

BUILD AMERICA

FAMILY OWNED & OPERATED MANUFACTURED IN THE USA

See our dealer locator at www.WindsorONE.com
**CLEAN TECHNOLOGY**

**SUSTAINABLE, NO WASTE**
- Sustainably harvested
- No-waste waterborne components
- No-waste priming process

**PATENTED & PROPRIETARY**
- Patented application process
- Proprietary DuraPrime™ primer
- Save time repairing & painting

LEED & FSC certified

The brightest white primer on all 6 sides
NO HARMFUL ODORS
Safe to live with & work with
No harmful off gassing

SCS Gold Indoor Air Quality Rating

WindsorONE + PROTECTED

30yr WARRANTY
For boards & specialty boards that have the

PROPRIETARY PROTECTION PROCESS
The most stable boards on the market
A safe, ecologically sound, waterborne process
Unlike other treatments, ours protects to the core

WindsorONE+ protects 100%

vs.

Others protect outside layer only

For more info on the WindsorONE+ protected and our clean technology processes, visit www.WindsorONE.com
Have you ever picked up a 16ft or 20ft board and stared down it? Most of the time you will notice twisting and cupping on a longer span resulting in more work on the jobsite. This is not the case with WindsorONE. WindsorONE Trim Boards are finger jointed and edge glued ensuring you get one of the most straight, tight and true trim boards on the market. Quit digging through lumber bins. With WindsorONE if you need 20 sticks you buy 20 sticks, every piece is usable and ready to install.
**THE KATZ ROADSHOW:**

Educating the builders of today and tomorrow on proper building practices is very important. This is why WindsorONE is a Global Sponsor of the Katz Roadshow. It is an interactive workshop held at lumberyards that teaches and reinforces proper building practices. For more information on Gary Katz, (the founder of the roadshow), and proper building practices visit www.garymkatz.com. To find out when a Katz Roadshow will be at a lumberyard near you visit www.katzroadshow.com.

*For full installation instructions, please visit www.WindsorONE.com*
**S1S2E**

*(for interior & exterior use only)*

*with a 30yr warranty*

<table>
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_**REVERSIBLE ROUGH SAWN ON ONE SIDE, SMOOTH ON OTHERS WITH EASED EDGES**_

All S1S2E products are protected with a 30-year warranty against rot, insects and mold. Durable for the exterior, healthy for the interior.
Fascia Example & Installation

Make sure there is 2" of clearance between your fascia and all roofing materials.

Create separation of materials by inserting housewrap which incorporates rainscreen (e.g., HomeSlicker) between the framing member and fascia board.

Installing Fascia:
- Prime ALL cuts (even butt joints and miters, unless using exterior grade glue).
- Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).
- Maintain clearances of 6" 2" & 1/4.”

*For full installation instructions, please visit www.WindsorONE.com
Rake board

Window trim

Fascia

Band board

Soffit
S1S2E BOARDS: REVERSIBLE ROUGH-SAWN, 2 EASED EDGES

SELECTED FULL SCALE SAMPLES
S1S2E BOARDS (WITH WINDSORONE+ PROTECTED 30yr WARRANTY)

**S1S2E 1/4 SCALE**

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SMOOTH SURFACE 4 SIDES

All WindsorONE Trim Boards come with a three coat, 100% acrylic latex, industry leading primer ensuring a smooth finish. Bottom line, it saves you time and money on the jobsite.

S4SSE
(for interior & exterior use only)
available with a 30yr warranty

nominal sizes | lengths*
16’
- 1x2
- 1x3
- 1x4
- 1x5
- 1x6
- 1x8
- 1x10
- 1x12
- 5/8 x3
- 5/8 x4
- 5/8 x5
- 5/8 x6
- 5/8 x8
- 5/8 x10
- 5/8 x12

*inquire about 12’ & 20’ lengths in your area

download a pdf on S4SSE boards: pdf for web | pdf for print
Coffered Ceiling Notes:

Eye grabbing!

When installing a coffered ceiling it is helpful to create mock-ups and chalk the gridline of the ceiling. Making sure your measurements are spot on really pays off as you can see from the photo below.

This room was built by Kalman Construction using S4SSE boards with Classical Colonial Moldings.

INSTALLATION SIMPLIFIED:

- Prime ALL cuts (even butt joints and miters, unless using exterior grade glue).
- Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).
- Maintain clearances of 6" 2" & 1/4.”

*For full installation instructions, please visit www.WindsorONE.com
For a complete list of the WindsorONE+ Protected Boards, please visit www.WindsorONE.com
S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

SELECTED FULL SCALE SAMPLES

S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES
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Tongue & groove boards come in 16' lengths
Beaded casing boards come in 17' lengths

* Tongue & groove boards are also available in + Protected with a 30yr warranty.
Are you looking for a way to make your project unique? WindsorONE Specialty Boards are perfect for when you really want people to stop and take notice. Whether you want a beaded porch ceiling or want to add some detail to your window casing, WindsorONE Specialty Boards always highlight your work.
SPECIALTY BOARDS

No 4x8 Sheets Here:
Precision milled 16' tongue & groove boards give you detail that is second to none. Leave the sheers for the other guys!

Don’t forget to stagger joints!
Nail along finished edge
Nail at angles along groove
6 penny nails

Be sure to acclimate material to the environment.1 Exterior in-use moisture content is approx 14%. Interior in-use moisture content is approx 8%.

1 Visit www.windsorone.com/moisturecontrol to learn more about moisture content & wood movement. Also check with your regional area for recommended approx moisture content.

INSTALLATION SIMPLIFIED:

14 INT/EXT

For full installation instructions, please visit www.WindsorONE.com
Beaded casing comes in 17' lengths!

**Beaded Casing**

<table>
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<tr>
<th>Product Code</th>
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<td>WOCS009</td>
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<tr>
<td>WOCS008</td>
<td>single beaded casing</td>
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<td>WOCS007</td>
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<tr>
<td>WOCS010</td>
<td>double beaded casing</td>
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**Shiplap**

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<tr>
<td>WORS</td>
<td>interior reversible shiplap</td>
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For more information on our specialty boards collection, specifications & installation instructions, please visit www.WindsorONE.com
SPECIALTY BOARDS (AVAILABLE WITH WindsorONE+ PROTECTED 30yr WARRANTY)

TONGUE & GROOVE

<table>
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<tr>
<td>WOTG</td>
<td>tongue &amp; groove board</td>
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<tr>
<td>WOBC6</td>
<td>wide tongue &amp; groove bead board</td>
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<tr>
<td>SPBC6</td>
<td>standard tongue &amp; groove bead board</td>
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<tr>
<td>SPBC4</td>
<td>standard tongue &amp; groove bead board</td>
<td>16&quot;</td>
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*Inquire about 12' lengths in your area

Precision manufacturing ensures a perfect fit, with NO gaps, on tongue & groove joints.
The moldings we use on our homes today are derived from the shapes and proportions established by the Greeks and Romans. The chart above shows us the proper placement of moldings in a room is determined by the proportions in the Classical system. The chair rail or wainscot cap in a room is established by the height of the pedestal. The same with the crown and picture mold. Even the size of the casing is given by the classical orders.
HISTORICALLY ACCURATE MOLDINGS

PROFILES DESIGNED BY BRENT HULL:

Brent Hull, a graduate of the prestigious North Bennett Street School and historic millwork expert, designed the WindsorONE Molding collections. Brent created four historically inspired collections: Classic Colonial, Greek Revival, Classical Craftsman and Colonial Revival. Each collection includes all the components to design a architecturally proportionate room, eliminating guesswork. Go with a complete collection or mix and match to create your own signature look.
The Classical Colonial Style captures the feel of the 18th century. Designed after the historic William Gibbes House in Charleston, South Carolina, where the rooms and walls are symmetrical, balanced and perfectly proportionate.
cornice buildup:
WOCM001
WOCM002
1x6 5455SE
WOCM003

chair rail:
WOCH001

casing buildup:
WOCSS001
WOBBS001

base:
WOBSM001
The Classical Colonial Style

An ideal height for most chair rails in the typical American home is 28”-32” off the ground.

All molding profiles are available in Xtra Flex for arched windows and doorways.

Installation Simplified:

Two piece casing adds detail and depth.

A monumental four-piece built-up cornice, chair rail, casing and base are all proportioned so that they can complement each other.

For full installation instructions, please visit www.WindsorONE.com
CLASSICAL COLONIAL

Mantel Idea:

WOCM003 (bead in)

5/4 x 10 S4SSE  
Approx 2-3" overhang

WOCM001

note: The overmantel & mantel line up

WOCM003 (bead in)

WOCM002

5/4 x 12 S4SSE  
(Winds determined by firebox size)

CLASSICAL COLONIAL COLLECTION

Details you cannot get from HDF products!

BASE MOLDING
- WOBM001 base

CASING DETAIL
- WOC5001 casing
- WOB001 back band

CHAIR RAIL
- WOCH001 chair rail
CLASSICAL COLONIAL COLLECTION

For more information on our Classical Colonial collection, specifications & installation tips, please visit www.WindsorONE.com
Based on the ellipse rather than the circle, this style was founded on the principles of classic Greek architecture. This style flourished as American builders, fueled by patriotism, moved away from more traditional English styles.
cornice buildup:
WOCM004
$1x2 \text{ } S4SSE$

casing buildup:
WOCS007
WOBB002
$1x2 \text{ } S4SSE$

stool buildup:
WOWS001
WOCS007
WOCV001

base:
WOBM002
THE GREEK REVIVAL STYLE

The Window detail: Using both casing & stool build up

The Greek Revival Style is characterized by the elliptical radius found in the Golden Rectangle’s nautilus shell.

Use 23ga micro pins or brad nails for small moldings or delicate small returns.

All molding profiles are available in Xtra Flex for arched windows and doorways.

*For full installation instructions, please visit www.WindsorONE.com
Mantel Idea:

5/4 x 8 S4SSE
1 x 6 S4SSE
Wrapped with WOWC003
1 x 12 S4SSE Wrapped with WOCV001

1/4"-3/8" Reveal

WOBM002 2" x 6" x 6" Plinth made from S4SSE
Mantel details at www.WindsorONE.com
A fine bead is characteristic of this collection.

**BASE MOLDING**
- WOBM002 base

**WINDOW DETAIL**
- WOCS007 apron
- WOCV001 cove
- WOWS001 window stool
This style is based off of the ellipse rather than the circle.

**CASING DETAIL**
- 1x2 S4SSE board
- WOCS007 casing
- WOB002 band molding

**CORNICE DETAIL**
- 1x2 S4SSE board
- WOCM004 crown
The Classical Craftsman Style is inspired by the Arts and Crafts, Bungalow and Prairie movements. These movements rejected Victorian era excesses and embraced the desire to emphasize “man-made” over “machine-made” materials.

**HISTORICAL BACKGROUND: 1900-1930**

The Classical Craftsman Style is inspired by the Arts and Crafts, Bungalow and Prairie movements. These movements rejected Victorian era excesses and embraced the desire to emphasize “man-made” over “machine-made” materials.
cornice buildup:
- WOCM005
- WOPM004

header
frieze buildup:
- WOHC001
- 1x5 545SE
- WOST001

stool buildup:
- WOWS002
- WOCV001
- WOC5004

base buildup:
- WOBM003
- WOBS001

plinth buildup:
- WOCS003
- WOPB001
When installing an apron in a window detail where a cove or other decorative molding is used below the stool, line up the edge of the apron with the casing (as shown on the right).

A plinth block marries base to casing.

Craftsman header cap and window sill buildup connected by casing.

**INSTALLATION SIMPLIFIED**:  
The ideal space between picture mold and crown is 4” to 8”, no less than 2.”

**AVAILABLE IN CURVED**:  
All molding profiles are available in Xtra Flex for arched windows and doorways.

*For full installation instructions, please visit www.WindsorONE.com*
Header Buildup:

Header cap projects 2 - 1/4" from the wall, establishing a strong horizontal line.

Header frieze is a 1x5 S4SSE board.

Header Idea:

3/4" Frieze held up 1/2" above rear backing.

5/4 x 8 S4SSE

1 x 8 S4SSE WOST001

WOST001

Header Buildup:

5/4 x 10 S4SSE WOC005


CLASSICAL CRAFTSMAN COLLECTION

BASE BUILDUP | PLINTH/CASING BUILDUP | WINDOW DETAIL
---|---|---
- WOBM003 base | WOPB001 plinth | WOWS002 window stool
- WOBS001 base shoe | WOCS003 casing | WOCS004 apron
- WOCV001 cove
CLASSICAL CRAFTSMAN COLLECTION

WOHC001  header cap
WOST001   stop
WOCM005  crown molding
WOPM004   picture molding
WOCS003  casing
1x5 S4SSE  header frieze
WOST001   stop

3 piece header buildup projects 2-1/4" from wall.

note: frieze between pieces should be 4-8"

The height from the top of the crown to the bottom of the picture mold is known as the "entablature."

For more information on our Classical Craftsman collection, specifications & installation tips, please visit www.WindsorONE.com
Capturing the spirit of classical details on a smaller scale and the revival of old world styles, the Colonial Revival Style reflects a new interpretation of classical orders with a distinctively American feel.
cornice buildup:
WOCM006
WOST004
WOPM004

casing:
WOCS005

stool buildup:
WOWS001
WOCS006

base buildup:
WOBM004
WOBS001
The depth and clarity of the casing helps to define doors, windows and returns, elevating them again to a place of prominence in the home. Common in the 1920’s this style has a distinct 1 – 3/16” thick casing.

For full installation instructions, please visit www.WindsorONE.com

**INSTALLATION SIMPLIFIED:**

The gap between the crown and picture mold is often painted to create a full entablature.

**AVAILABLE IN CURVED:**

Molding profiles are available in Xtra Flex for arched windows and doorways.
Dowel & fretwork done with S4SSE boards — 1/2" thickness, apply with glue and pin nails (6-1/2" tall)

5/4 x 12 S4SSE

full details of the Colonial Revival Mantel design are available at www.WindsorONE.com.
COLONIAL REVIVAL COLLECTION

BASE BUILDUP

- WOBM004 base molding
- WOBS001 base shoe

STOOL DETAIL

- WOWS001 window stool
- WOCS006 apron
COLONIAL REVIVAL COLLECTION

WOCS005 casing
WOST004 stop
WOCM006 crown molding
WOPM004 picture molding

Extra thick casing

The height from the top of the crown to the bottom of the picture mold is known as the "entablature."

Note: Frieze between pieces should be 4-8".
Wainscot caps and panel molding are designed to compliment WindsorONE boards and specialty boards in a variety of applications. They also look stunning when used in conjunction with the four WindsorONE molding styles.
wainscot cap: WOWC002 shown with: SPBC4

wainscot cap: WOWC006 shown with: WOTG

wainscot cap: WOWC003 shown with: SPBC4

federal panel molding: WOSP001 shown with: 1x4 S4SSE
WAINSCOT CAPS & PANEL MOLDING

Profiles for every purpose:

Federal Panel Molding works well as a casing detail with 3/4" boards.

3/4" gap in back of wainscot caps to accommodate full sized 3/4" boards.

Complements the whole room collections, above as detailed in Greek Revival mantels.

Inside corners for wainscot caps, baseboard and crown should be coped for best results.

All molding profiles are available in Xtra Flex for arched windows and doorways.

*For full installation instructions, please visit www.WindsorONE.com
WAINSCOT CAPS & PANEL MOLDING

WOWC002
Wainscot cap

WOSP001
Federal panel

S4.3SE
at base
WAINSCOT CAPS AND PANEL MOLDING

For more information on our wainscot caps and federal panel mold, please visit www.WindsorONE.com
10 THINGS KURT “THE KILT” SAYS ABOUT

WindsorONE+ PROTECTED
TRIM BOARDS

1 Protected to the core; full penetration
Because unlike the other guys, we’re assuming you’ll actually want to cut the material at some point.

2 Protected against rot, insects and mold
Does not protect against your mother-in-law, hangovers, airport security, etc.

3 Gold indoor air quality rating and low VOC’s
Because why wear a respirator in your house? That is so 1980’s.

4 Maximize LEED Points
Also maximize karma points.

5 Minimizes the natural tendency to distort
Unlike the explanation your 16 year old told you about how the family car ended up in the pond out on Route 1.

6 No knots; our boards are always clear
Imagine that, you can actually use every foot you pay for.

7 Protection not diminished by shaping, planing, sanding, fastening or molding
(i.e. not diminished by actual use).

8 The cut surfaces only need priming
No need to also apply special protection (we took care of that for you).

9 Backed by a 30-year limited warranty
The “limitation” is you have to install it correctly (for one example see #8 again).

10 Manufactured in the U.S.A.
Because everything else you bought was made in China.

INSTALLATION SIMPLIFIED:

Install dry material: Do not install trim boards with a moisture content over 18%.

Acclimate to the environment: For interior trim, store inside the structure until the products reach approx 8% moisture content.
For exterior trim, store in locations such as a garage that is not heated and is well ventilated.
For more information please visit: www.windsorone.com/moisturecontrol

Store on stringers, and out of weather:
Material should be ≥12” off the ground. Keep covered if outside & allow air flow underneath.

Install 6” above grade: Trim should be installed always at least 6” from ground.

Install 2” above roof: 2” breaks are crucial on the roof and flat surfaces (porches, decks, etc).

1/4” above flashing: Flashing is imperative, but maintain a 1/4” gap for a capillary break.

*SEE FULL INSTALLATION INSTRUCTIONS. WindsorONE+ should be stored, installed, handled & maintained correctly for the best performance. For complete installation guidelines & the WindsorONE+ protected warranty, visit www.WindsorONE.com or call 888.229.7900.

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### TRIM BOARDS

**S1S2E**
Reversible Rough Sawn on One Side, Smooth on Others with Eased Edges

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<tr>
<th>Nominal Sizes</th>
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**S4SSE**
Smooth Surface 4 Sides

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### SPECIALTY BOARDS

**Beaded Casing**

- WOCS007 ¾" x 3½"  
- WOCS008 ¾" x 4½"  
- WOCS009 ¾" x 5¼"  
- WOCS010 ¾" x 3½"

**Tongue & Groove**

- SPBC4 5⁄16" x 3⁄4"  
- SPBC6 ¾" x 5½"  
- WOBC6 ¾" x 5½"  
- WOTG 7⁄8" x 5½"

**Shiplap**

- WORS ¾" x 5½"

### MOLDINGS

**Caps**

- WOHC001 1¾" x 2¼"  
- WOWC002 1¾" x 3"  
- WOWC003 1¾" x 1¾"  
- WOWC006 1¾" x 2¾"

**Detail**

- WOSP001 7⁄8" x 1¼"  
- WOPM004 ¾" x 1¼"  
- WOST001 ¾" x 1⅛"  
- WOST004 ¾" x 1⅛"  
- WOCS001 ¾" x ¾"  
- WOB5001 ½" x ⅛"  
- WOB8001 ¾" x 1¼"  
- WOB8002 ¾" x ¼"

**SPECIALTY**

- WOCH001 1⅛" x 2¼"  
- WOCS002 ¾" x 4½"  
- WOCS003 1¾" x 4"
Product inquiries?
Relationship issues?
Trouble sleeping at night?
Need a shirt?

CALL KURT
Kurt “The Kilt” Williams
Kurt@WindsorONE.com
888.229.7900

got wood?

Wood is a renewable resource when responsible forestry practices are used. This is why all WindsorONE logs are harvested from sustainable tree farms, many of which are grown on rehabilitated cattle land....that’s right, we’re bringing the forests back baby!
CRAFTSMANSHIP PAYS
Show off the detail work on your projects and generate more referrals.

CLEAN TECHNOLOGY
Gold Indoor Air Quality Rating with a 30 yr warranty against rot, insects and mold; Also in FSC certified material.

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Manufactured in the U.S.A.
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Cotati, CA 94931